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ABSTRACT

Nanocrystalline Ni particles were synthesized by chemical reduction and coated with silica layer by a modified Stöber process. X-ray diffraction patterns of the samples showed an average size of 18 nm for the Ni nanocrystals. The coated particles exhibited improved thermal stability. The magnetic hysteresis established the ferromagnetic behaviour and an increased coercivity for the nanocomposite. The impedance measurement showed activation energy of 1.3 eV and decrease in dc conductivity with temperature. The high dielectric constant over a wide frequency range is explained as a consequence of concentration of Ni much higher than the percolation threshold. The conductivity mechanism is dominated by tunneling at low frequency and electron hopping at high frequencies. The material suffers a low loss in high frequency range, making it suitable for high frequency magnetic applications.

Key words: Nickel, Oxidation, Thermal properties, Silica, Metal-insulator transitions, Electrical measurements

Nickel nanoforms attract continuing interest with their magnetic [1-2], optical [3-4], field emission [5], mechanical [6] and catalytic [7-9] properties. Nanocomposites of nickel with silica [10], carbon [11], polymer [12] and CNT [13] have been investigated for various applications. Nickel-silica nanocomposites have been obtained as Ni-embedded silica [14-17] and as core-shell structures with nickel at core [18-20] or as shell [21]. Ni/SiO₂ nanocomposites have been shown to exhibit magneto-optical [15], magnetic [22] and electrical [16], [20], [22] properties. In general, suitable encapsulation of nanoparticles is often preferred in nanotechnology in order to prevent grain growth or agglomeration and gain protection against oxidative or corrosive environments by surface passivation. In the case of ferromagnetic metal nanoparticles, their core-shell nanocomposites with the insulating silica further enhance their application potential by modification of their properties. For example, nanocrystalline Ni despite its very good soft ferromagnetic properties and high Curie temperatures is not useful for high frequency magnetic applications due to unacceptably large eddy current losses. Silica coating of individual nanoparticles offer several advantages by protecting them against oxidative degradation and agglomeration and also increasing the resistivity several folds thus making them useful for high frequency magnetic devices.

Core-shell nanocomposite with metal nanoparticle as core and an amorphous silica layer as shell has been prepared in earlier reports using tetraethyl orthosilicate (TEOS) as silica source by sol-gel routes [20] or adhesion method [18]. In this paper, we report the preparation of Ni nanoparticles, its subsequent surface coating with silica and investigations on the magnetic and electric properties of the composite.

MATERIALS AND METHODS

The nanocrystalline Ni powder was prepared by a hydrazine reduction method. Commercially available reagents of analytical grade were used without further purification in this synthesis. Typically, an aqueous solution of 0.2 M / 100 ml was first prepared by dissolving the precursor nickel chloride in water containing trace acetone (1 ml). Then, hydrazine hydrate solution (1 M, 5 ml) and NaOH solution in trace quantity (1 M, 2 ml) were added in sequence, following an earlier procedure [23-24]. Precipitation of ultrafine nickel particles was completed after 2 h on maintaining the reaction at 333 K. The black precipitate was recovered after repeated washing with double distilled water and ethanol. The synthetic Ni nanoparticles were annealed in air at 473, 573 and 673 K for 1 hour.

The silica coating of the Ni particles was carried out by hydrolysis of TEOS and its subsequent condensation as in Stöber process [25]. In order to prepare the Ni/SiO₂ nanocomposite, the as-prepared Ni nanoparticles were re-dispersed in 25 ml of 4.2 vol% of ammonia (28% NH₃ in H₂O) in ethanol and immediately 25 ml of 10 vol% TEOS in ethanol was added slowly under vigorous stirring for 24 h and the product was then aged for 48 h. The resulting Ni/SiO₂

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nanocomposite powder was washed with acetone and dried by flash heating at 333 K. Portions of Ni/SiO₂ nanocomposite powder were also annealed in air at temperatures of 573, 673, 773 and 873 K for 2 h.

The phase and microstructure of samples were characterized by X-ray Diffraction (XRD) using Cu-K α_1 radiation on a high-resolution diffractometer from Huber Diffraktionstechnik. Magnetization measurements were carried out with an applied field up to 7 kOe on a EG&G Princeton applied research 4500 vibrating sample magnetometer (VSM). Impedance characteristics in the frequency range of 1 Hz – 10 MHz were obtained for pellets of as-prepared and annealed Ni/SiO₂ powders using a Solartron SI 1260 impedance/gain phase analyzer. These experiments were also carried out for the as-prepared samples at temperatures from room temperature upto 363 K in steps of 10 K in normal atmosphere.

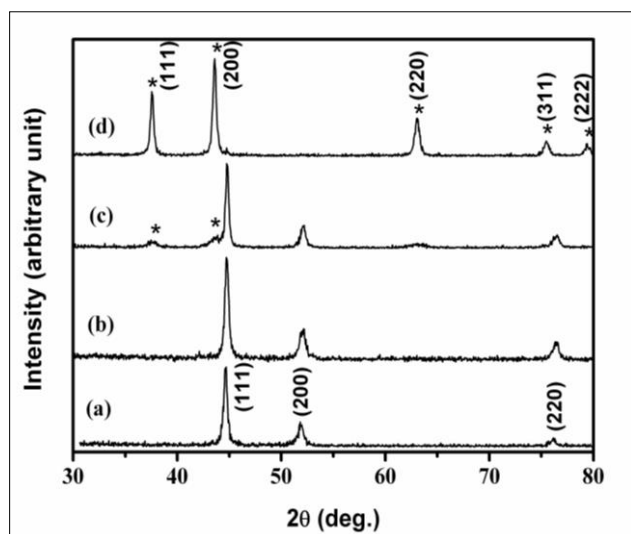


Fig 1 X-ray diffraction patterns of (a) as-prepared Ni powder and annealed at (b) 473 K, (c) 573 K and (d) 673 K for an hour (in air). *-indicates the peaks corresponding to fcc- NiO

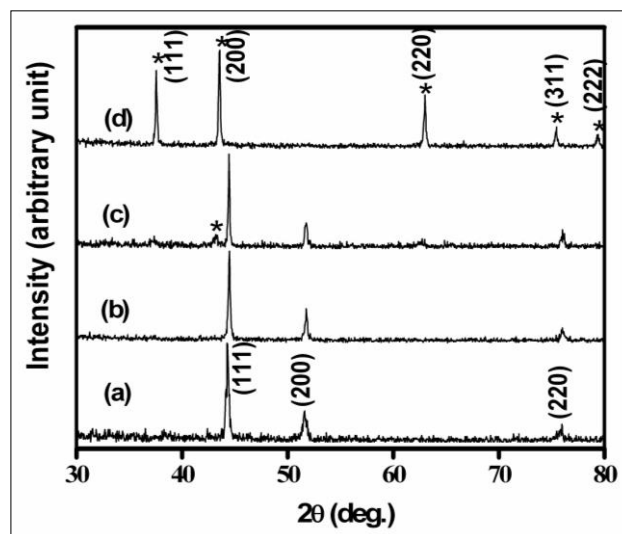


Fig 2 X-ray diffraction patterns of (a) as-prepared Ni/SiO₂ nanocomposite and annealed at (b) 573 K, (c) 673 K and (d) 873 K for two hours (in air) *-indicates the peaks corresponding to fcc-NiO

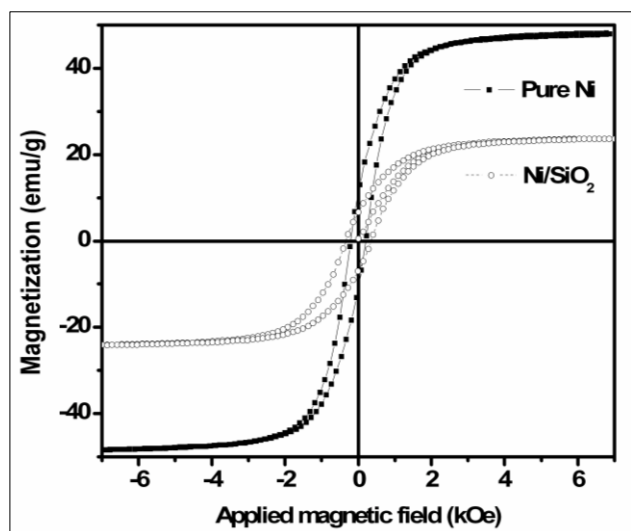


Fig 3 Hysteresis loops for as-prepared Ni and Ni/SiO₂

The (Fig 3) shows the hysteresis plots obtained for the as-prepared Ni and Ni/SiO₂. A comparison of the saturation magnetization values for pure and coated Ni particles in (Fig 4) indicates the presence of about ~50-wt% of Ni in the silica matrix. The high coercivity for Ni/SiO₂ is due to several possibilities. One of most likely reason is the high ratio of the non-magnetic SiO₂ in the composite can separate the Ni

RESULTS AND DISCUSSION

XRD patterns obtained for pure Ni nanoparticles as-prepared and annealed in air at 473, 573 and 673 K for 1 h are presented in (Fig 1) and the patterns for the silica coated Ni particles as-prepared and annealed at 573, 673 and 873 K for 2 h are shown in (Fig 2). The patterns correspond to diffraction from fcc-Ni. The estimated average grain size of the as-prepared Ni particles was 11 nm calculated for the (111) profile using the Scherrer formula [26]. The onset of oxidation, as revealed by the first appearance of weak NiO peaks in (Fig 1), is noticed at 573 K in the case of bare Ni nanoparticles and reaches completion at 673 K, whereas for the silica coated particles this onset occurs only at 673 K and oxidation proceeds slowly until 873 K (Fig 2). This establishes that silica coating provides increased thermal stability for these nanoparticles.

particles from agglomeration and hence reducing the coupling between particles. Similar result has been reported for Co/SiO₂ nanocomposite [27].

The complex impedance plane plot of as-prepared and annealed nickel-silica nanocomposites are shown in (Fig 4). The graph shows a single semicircle at high frequencies due to the silica coated nickel and an arc in the low frequency region, which is attributed to the interface polarization effect [28]. The depressed semicircular-arc can be defined by a parallel combination of resistance (R_p) and constant phase element (CPE) capacitor. The impedance of CPE is expressed as:

$$C(\omega) = B(j\omega)^{\alpha-1}$$

The parameter B is a constant for given experimental data. The exponent α gives the degree of energy dissipation and varies between 0 and 1. The impedance of CPE is purely capacitive for $\alpha = 1$ and purely resistive for $\alpha = 0$ [29]. A non-linear least squares fitting of the high frequency data using a parallel R_p -CPE equivalent circuit yielded 7.4×10^4 – 2.2×10^5 and 2.8×10^8 Ω cm for the resistivities of the as prepared, annealed at 573 and 673 K samples respectively. Large resistivity for the annealed sample could mainly be due to the densification of silica around the nickel nanoparticles. The depressed semicircle observed in our sample can be explained as due to presence of surface charge states due to chemisorbed functional groups and moisture [30]. Thus, the depression of semicircle is less after annealing the sample.

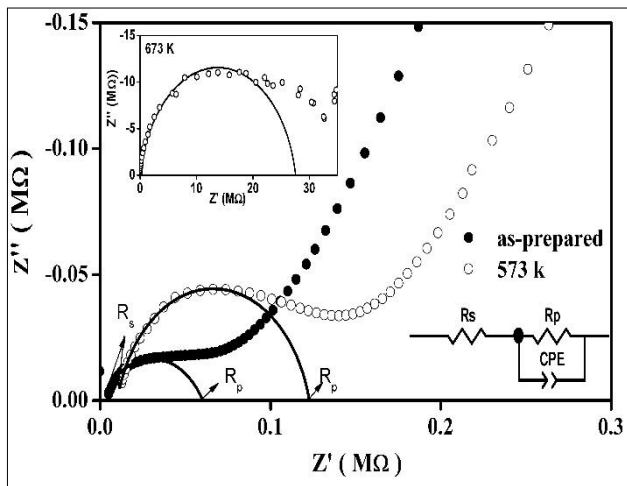


Fig 4 Z' vs Z'' plot for the as-prepared and annealed (at 573 K) Ni/SiO₂ nanocomposite measured at RT. Inset shows impedance plot for Ni/SiO₂ sample annealed at 673 K and corresponding equivalent circuit. R_s : Ohmic serial resistance, R_p : Charge transfer resistance and CPE: Constant phase element

The temperature dependence of dc conductivity of as-prepared Ni/SiO₂ nanocomposite in the temperature range from 323 to 363 K were analyzed. The conductivity is found to decrease with increasing temperature. The activation energy for the thermally activated hopping process was obtained by fitting the dc conductivity data with the Arrhenius relation,

$$\sigma T = \sigma_0 \exp\left(-\frac{E_a}{kT}\right) \dots\dots\dots (1)$$

where, σ_0 is the pre-exponential factor with the dimensions of $(\Omega\text{cm})^{-1} \text{ K}$, E_a is the activation energy for dc conductivity and k is the Boltzmann constant. The activation energy was calculated for the as-prepared Ni/SiO₂ nanocomposite as 1.31 eV. Szu *et al.* [31] have reported an activation energy of 1.04 eV for Cu₁₀(SiO₂)₉₀ nanocomposite.

(Fig 5) shows the variation of dielectric constant as a function of frequency for the as-prepared and the annealed nanocomposite samples. It can be seen that the dielectric constant sharply decreases as the frequency increases up to 1 kHz and stabilizes at about 840 above 10 kHz for the as prepared sample. The same behaviour is noticed even for the sample annealed at 573 K. It stabilizes even at a lower value of about 330. But the sample annealed at 673 K shows an almost frequency independent dielectric constant (34-14) from 100 Hz to 1 MHz. Further it is clear from this study that the dielectric constant decreases with increase in annealing temperature. Tepper and Berger [32] have reported a similar behaviour for the dielectric constant of silica at high frequencies although the values are much smaller. Very high dielectric constant values were reported by Pecharroman *et al.* [33] in Ni-BaTiO₃ cermets particularly for samples with high Ni content. They have explained this by means of a percolation threshold and demonstrated the abrupt increase in the dielectric constant at the threshold concentration from measurements of dielectric constant for various concentrations. Similar results were reported in the literature for Ni-BaTiO₃ nanocomposites [34]. In the present study the high dielectric constant of as-prepared and annealed at 473 K samples, may be attributed to the high nickel content (~ 50%) in the composite. Recently Nandy *et al.* [16] studied the dielectric behaviour of Ni nanoparticle in the silica matrix with 5-15% Ni concentration and reported substantial increase in the dielectric constant of the composite from 5 to 80 as the nickel content was increased to 15%. Yan *et al* also observed enhanced dielectric constant for SiC/Ni nanocomposites over pure SiC powder [17].

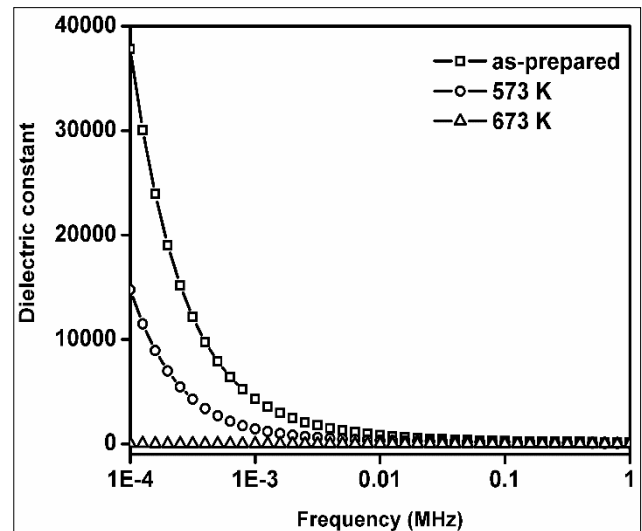


Fig 5 The real part (ϵ') of the dielectric constant at RT as a function of frequency for the as-prepared and annealed samples of Ni/SiO₂

The real part of ac conductivity as a function of frequency for the as-prepared and annealed (at 573 K) Ni:SiO₂ nanocomposite samples were analyzed. The total conductivity can be written as.

$$\sigma_{total}(\omega) = \sigma_{dc} + \sigma_{ac}(\omega) \dots\dots\dots (2)$$

where σ_{dc} is frequency independent ($\omega = 0$) dc conductivity and $\sigma(\omega)$ is frequency dependent ac conductivity. According to Jonscher's [36] universal power law [35] the frequency dependent conductivity can in almost all cases be modeled as

$$\sigma_{ac}(\omega) = A\omega^n \dots\dots\dots (3)$$

where A is a constant and n ($0 < n < 1$) is the power law exponent often used to describe the ac component contributing to the dispersive region. A large value of n ($0.5 < n < 0.9$) signifies transport by hopping charge carriers. In the as-prepared as well as annealed samples, conductivity vs frequency trend shows two distinct regions, one with small slope and hence a small value for n ($n = d \log \sigma_{ac}(\omega) / d \log \omega$) and another with a large value of n . This critical frequency of transition from low n ($n \leq 0.2$) to high n ($n > 0.5$) region is about 100 kHz for the as prepared composite and about 10 kHz for the sample annealed at 573 K and the values of n are 0.2 and 0.58 for the as-prepared sample while they are 0.18 and 0.65 for the sample annealed at 573 K. In the case of samples annealed at 673 K, the conductivity shows considerable frequency independent behaviour above 25 kHz, with a lower value for n . According to universal power law the small value of n in the low frequency region could be explained with high ratio of loss in the real part of dielectric constant ($\epsilon'(\omega)$), since dc conductivity does not contribute to $\epsilon'(\omega)$.

CONCLUSION

Nanocrystalline fcc-Ni particles were synthesized and successfully coated with silica. TEM images confirmed the nanoparticulate nature of the composite. XRD studies show the increased thermal stability of silica coated nickel nanoparticles. Magnetic hysteresis and EDAX analyses of the composite indicate an Ni:SiO₂ ratio of 1:1. The ac conductivity measurement reveals a frequency dependent behaviour broadly consistent with Jonscher's universal law for the conductivity of the silica coated nickel nanoparticles. A large dielectric

constant observed for the composite is probably due to a large volume fraction of nickel nanoparticles in silica matrix.

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